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D3462-3**Job Sheet 182817****Part No:** D3462-3**Job Qty:** 10 ea**Part Name:** Lug**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/4/18**Job Tracking No:****Due Date:** 9/14/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:**

Note: DWG REV C IPP REV. A 05.11.18 NEW ISSUE EC IPP Rev:B Now on Waterjet 06-06-16 JLM esr rev B
08.07.15 ecn 1049 EC verified by: DD

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		DC 18/10/11
100	Waterjet OMAX	10 pcs	9/14/18	9/14/18	0.00	1.29	Waterjet OMAX		DC 18/10/11
110	QC	10 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Waterjet-2		DC 18/10/11
115	Mill Conv	10 pcs	9/14/18	9/14/18	0.00	3.42	Mill Conv 1		ECN 19/10/18
117	QC	10 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Machining-2		ECN 19/10/18
120	QC	10 pcs	9/14/18	9/14/18	0.00	0.00	QC8 Machining-2		KT 2018-10-25
130	Packaging	10 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3		21
140	QC21-SA	10 Ea	9/14/18	9/14/18	0.00	0.00	QC21		9-88 OCT 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.375X03.000	M304 SS bar .375 x 3.00	2.6600 ft (.266 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.375X03.000	3	4	0

1864

1864

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lug	0.257inches + 0.006 - 0.001	0.263 0.256		
2	Lug	2.130inches ± 0.030	2.160 2.100		
3	Lug	2.550inches ± 0.030	2.580 2.520		
4	Lug	0.550inches ± 0.030	0.580 0.520		
5	Lug	0.500inches ± 0.030	0.530 0.470		
6	Lug	1.980inches ± 0.030	2.010 1.950		
7	Lug	0.375inches ± 0.010	0.385 0.365		

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DART
AEROSPACE

Container No: S117407



Part: D3462-3

Job No: 182817

Serial No/Batch: S117407

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 10/11/18

